



**FIGURE 1-11** The evaporative pattern casting process involves the use of polymers and ceramics to produce a metal part. (a) An expanded polystyrene pattern is coated with ceramic, (b) the coated pattern is surrounded by vibrated sand, (c) molten metal vaporizes and displaces the Styrofoam, and (d) the solidified castings are removed from the tree and cleaned.

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